

ENGINEERING CHANGE ORDER

Log #: ECO Meeting

ECO Meeting 10/16/2013 *Submission Date:* *ECO#:* 101613-B

			Distribution List / Signoff	Approved by Mfg David DGiacomo	
		Initials:	Date: ✓ Parts and Service - Brandy Waller	Explanation of Change:	
Person/Dept Requesting Change:	CUSTOMER SERVICE		Parts Diagram - Engineer Making Change	Machine(s): K2	
Date of Request:	10/15/2013		Purchasing - Phipps	Description of Issue(s): CHAIN REPLACEMENT PARTS SHOULD BE SINGLE KIT FOR WARRANTY	,
Person Making Change:	Buddy Halsey		Prototype/Stick/Stick Revision - Bo Moxley	ORDER CONVENIENCE	
Machines/Kits Affected	K2		Jigging/Jig Revision - Jim Richardson	Description of Solution(s): SERVICE KIT 95-0622	
by Revision:			Inventory Control and BOM - David Phipps Inspection - Loetta Williams	Corrective Action	
Part Numbers Affected by Change:	57-0421, 57-0422, 07- 1005, 57-0345, 95-0622		✓ Sales - Dean Sbragia ✓ Cutting, Mach Shop, Welding - Marty Wall	Fast Track □ Cost Analysis: □ NO CHANGE- KIT = SUM OF PARTS AS CURRENT	
Production Date and Serial# when change			Customer Care - Lyell Lewis Assembly - Mike Rhudy Routing/Costing - David Phipps		1.
took effect:	10/15/0010		Finance - Wendy Dolinger	Amount of Adjustment: \$0.00	
ECO Documentation Completed	10/15/2013		Quality Manager - David DiGiacomo	Updates: \$0.00	
EAR#	=		COO - Sean Smith		
Reason for Change	Sales/Marketing Request]	Other:		

Bill Of Material Changes:

Action Code: A-Add Part, D-Delete Part, C-Change Qty

Part Number	Action Code	Machines, Kits, Weldments, or Assemblies to Modify	Old Qty	New Qty	Part Description	Cost per Part
57-0421	А	95-0622	0	14	STEP CHAIN STRAND	\$0.00
57-0422	А	95-0622	0	14	STEP PIN LINK	\$0.00
07-1005	А	95-0622	0	14	10mm BEARING	\$0.00
57-0345	А	95-0622	0	14	10mm X 1mm WASHER	\$0.00

Part / Weldment Changes and New Parts:

Rework Status: S-Scrap Parts, R-Rework, D-Deplete Inventor

Part Number	Material	Cut Length	Part Description	Revision Description	New Rev Level of Part	Rework Status	Qty on Hand	Jig Revision	Retrofit
95-0660			K2 CHAIN REPLACEMENT KIT	INITIAL RELEASE	А		0		