

## **ENGINEERING CHANGE ORDER**

Log #:	
ECO Meeting	10/16/2013
Submission Date:	

				ion List / Signoff	Approved by Mfg	David DGiacomo
		Initials:	Date:	5 D 1 10 1 D 1 W II	<b>Explanation of Char</b>	nge:
Person/Dept	CUSTOMER SERVICE		<u> </u>	Parts and Service - Brandy Waller Parts Diagram - Engineer Making Change	Machine(s): K2	
Requesting Change:				Purchasing - Bobbitt	Description of Issue(a)	CHAIN DEDLACEMENT
Date of Request:	10/15/2013			Purchasing - Phipps		CHAIN REPLACEMENT INGLE KIT FOR WARRANTY
Person Making Change:	Buddy Halsey			Prototype/Stick/Stick Revision - Bo Moxley	ORDER CONVENIENC	
Machines/Kits Affected	K2			Jigging/Jig Revision - Jim Richardson	Description of Solution(	(s): SERVICE KIT 95-0622
by Revision:			<u> </u>	Inventory Control and BOM - David Phipps Inspection - Loetta Williams	Corrective Action	Action #:
Part Numbers Affected by Change:	57-0421, 57-0422, 07- 1005, 57-0345, 95-0622			Siles - Dean Sbragia Cutting, Mach Shop, Welding - Marty Wall	<b>Cost Analysis:</b> NO CHANGE- KIT = S	UM OF PARTS AS CURRENT.
Production Date and Serial# when change took effect:				Customer Care - Lyell Lewis Assembly - Mike Rhudy Routing/Costing - David Phipps Finance - Wendy Dolinger		reaseCst
ECO Documentation Completed	10/15/2013			Quality Manager - David DiGiacomo Programmer / Tube Laser - Richard Graha	Amount of Adjust Updates:	\$0.00
EAR#	=			COO - Sean Smith		
Reason for Change	Sales/Marketing Request			Other:		

Bill Of Material Changes: Action Code: A-Add Part, D-Delete Part, C-Change Qty

Part Number	Action Code	Machines, Kits, Weldments, or Assemblies to Modify	Old Qty	New Qty	Part Description	Cost per Part
57-0421	Α	95-0622	0	14	STEP CHAIN STRAND	\$0.00
57-0422	Α	95-0622	0	14	STEP PIN LINK	\$0.00
07-1005	Α	95-0622	0	14	10mm BEARING	\$0.00
57-0345	Α	95-0622	0	14	10mm X 1mm WASHER	\$0.00

## **Part / Weldment Changes and New Parts:**

Rework Status: S-Scrap Parts, R-Rework, D-Deplete Inventor

Part Number	Material	Cut Length	Part Description	Revision Description	New Rev Level of Part	Rework Status	Qty on Hand	Jig Revision	Retrofit
95-0660			K2 CHAIN REPLACEMENT KIT	INITIAL RELEASE	Α		0		